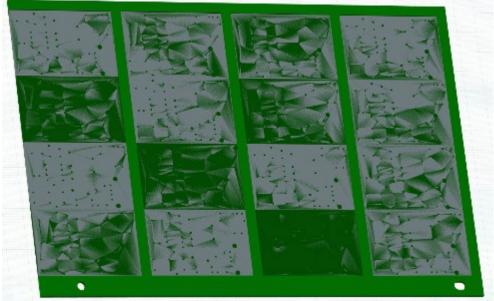




1. The bare PCB is a panel measuring L: <u>mm</u> x W: <u>mm</u>. Each such panel contains <u>16</u> individual PCBs arranged in <u>4x4</u> matrix.

Top (component) view

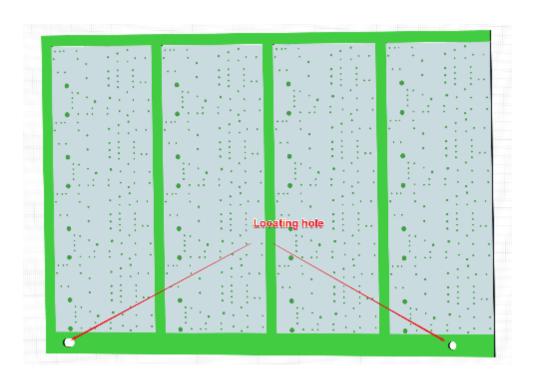




Bottom view



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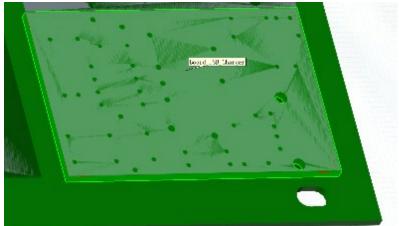






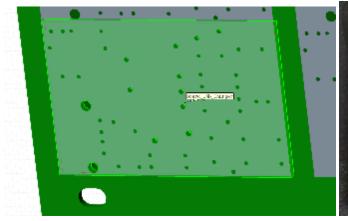
2. A zoomed-in photograph of the bare PCB is shown below.

Top (component) view





Bottom view



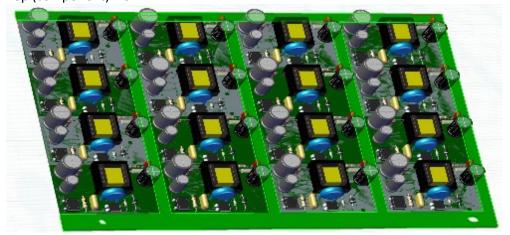




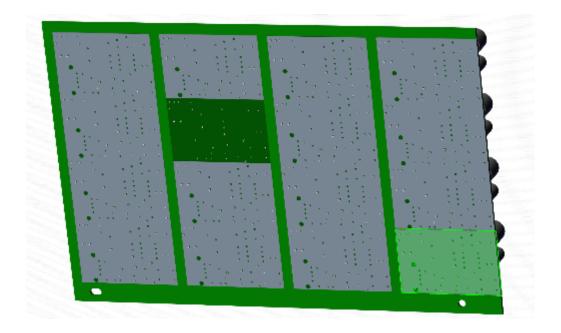


3. The pictures of a fully assembled PCB are shown below.

Top (component) view



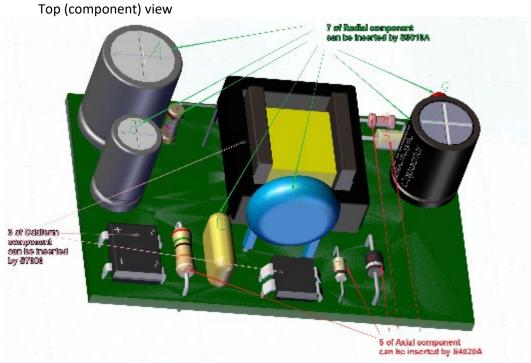
Bottom view





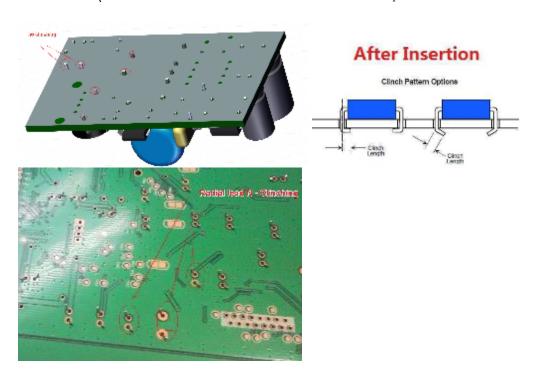


4. A zoomed-in version of the fully assembled PCB is shown below.



There are total of <u>15</u> thru-hole components that are inserted into the PCB. These inserted thru-hole components are highlighted on one of the individual PCBs of the panel.

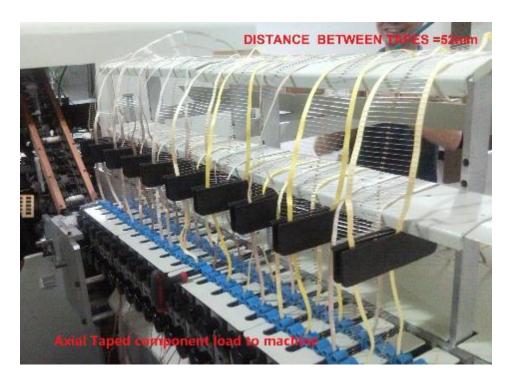
Bottom view (after auto insertion: Axial and Radial component should be clinching)



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5. The picture below shows individual thru-hole components that are inserted into the PCB. Axial Lead component:



Standard Input Pitch Distances (E)

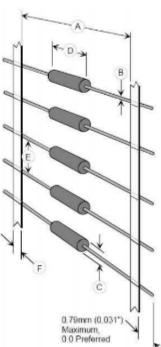
5.08 mm (0.200 in.) or 10.16 mm (0.400

Tape Width (F)

Standard 6.4 mm (0.250 in.) Tape

- 1 Component lead diameters are for optimum performance using the listed tooling. Consult a Universal Sales Engineer for deviations from the figures listed.
- 2 Increased insertion span is possible with reduction in maximum body diameter and board thickness. Consult a Universal Sales Engineer for optional tooling.

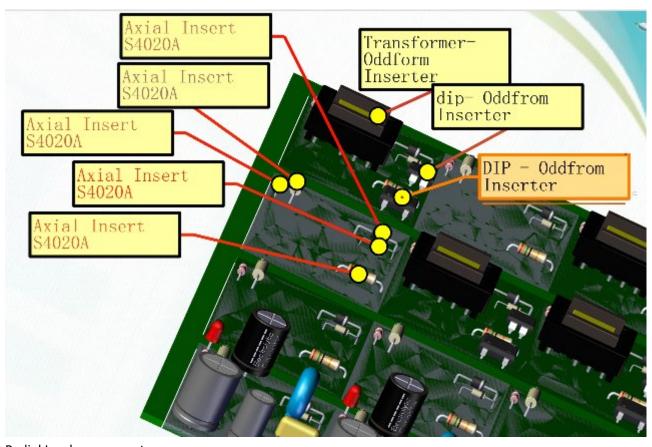
 3 When inserting components at 5mm (0.197 in.) to 5.5mm (0.216 in.) insertion spans, maximum lead diameter is 0.81mm (0.024 in.).
- At 5mm and insertion span, the maximum component body diameter is 2.29mm (0.090 in.).
 Minimum printed circuit board hole diameter is nominally 0.48mm ± 0.08mm (0.019 in. ±
- 0.003 in.) + lead diameter.
 Body length is dependent on the insertion span. See *Component Body Length Considerations" for additional information.



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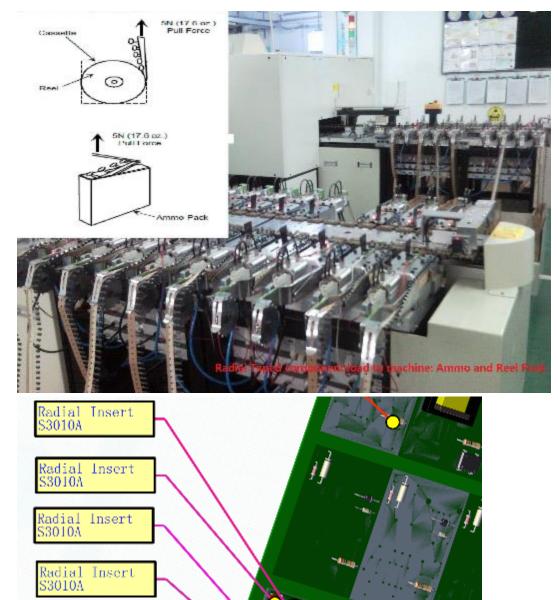




Radial Lead component:







Oddform component:

Radial Insert S3010A

Radial Insert

Radial Insert

S3010A

3010A

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ltem	Component List 2					
	Loc	Description Package		Insertion Machine	Feeder	Remark
	1 CE10	Ecap	0.00	Odd form Inserter	Radial taged feeder	
	2 .10	Inductor		Radial Inserter		Put Ibem 2,8 &7 to normal Radial Insertion machine
	3 FR1	Fusistor	· ·	Odo form Inserter	Ax al Taped feeder	
	4 T2	Transformer		Odo form Inserter	Vicration Bow Feede	1
	5 CN2	uso	661	Ode form leserter	Vioration Bowl Feede	r



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